

Abstract

A blister packaging machine comprises a filling station, in which products can be inserted into cup-shaped depressions of a bottom sheet, and a downstream sealing station in which a supplied cover sheet is sealed onto the bottom sheet thereby forming a blister band. The cyclically operating sealing station has an associated cyclically operating first drive device for discontinuously transporting the bottom sheet and the cover sheet through the sealing station. A second drive device for the bottom sheet is thereby disposed between the filling station and the sealing station for discontinuously transporting the bottom sheet. The drive motions of the first drive device and the second drive device are superposed such that the bottom sheet is transported on the stationary filling station at a constant speed.